Date: Thursday, 10/04/2008 4:00:53 PM

User: Julie Lecocq Process Sheet

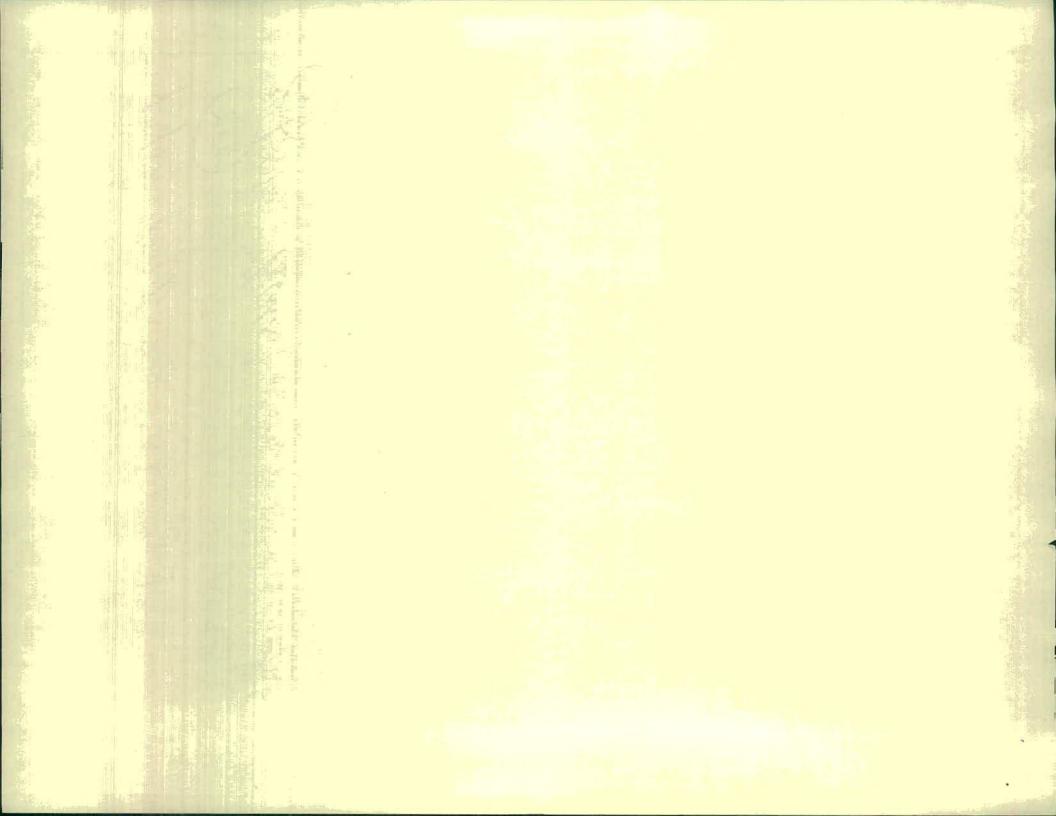
: CU-DAR001 Dart Helicopters Services Customer **Drawing Name** : WEARPAD Job Number : 38548 Estimate Number : 12785 P.O. Number **Part Number** : D356411 This Issue : 10/04/2008 S.O. No. : Drawing Number D3564 REVD Prsht Rev. : NC Project Number : N/A First Issue : 11 Type : SMALL /MED FAB **Drawing Revision** : 37811 Previous Run Material Written By Due Date : 30/04/2008 Each Checked & Approved By 08.4. Comment : Est Rev:A New Issue 07-03-08 ec Est Rev:B As per Rev C 07-07-09 JLM Est Rev:C As per Rev D 07-09-09 JLM Verified By:EC **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: 1.0 M304S16GA Comment: Qty.: 1.48050 sf(s)/Unit Total: 44.41500 sf(s) M304S16GA Stainless steel sheet 0.063" thick Batch: 10 6/16 2.0 WATER JET FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per\_Dwg D3564 \*\*\*\*\*(D3564-1F)\*\*\*\*\* Dwg Rev: D B 8-4-14 Prog Rev: INSPECT PARTS AS THEY COME OFF MACHINE 2-Deburr if necessary 3.0 QC2 B8-4-14 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK went Comment: SECOND CHECK 5.0 BRAKE NC NC BRAKE Comment: NC BRAKE Deburr if necessary

50 58/04/17 (

Form on Brake as per Dwg D3564 using Jlgs DT



ay, 10/04/2008 4:00:53 PM Lecocq **Process Sheet** Drawing Name: WEARPAD ner: CU-DAR001 Dart Helicopters Services Part Number: D356411 Number: 38548 Number: Description: Seq. #: Machine Or Operation: INSPECT WORK TO CURRENT STEP QC5 6.0 Comment: INSPECT WORK TO CURRENT STEP Ensure joggle as per dwg D3429 LARGE FABRICATION RESOURCE 1 70 LARGE FAB 1 Comment: LARGE FABRICATION RESOURCE 1 Qty Description 2059B Hardcoat AIR Weld hardcoat as per Dwg D3437 VISUAL INSPECTION OF GROUND WELDS 8.0 QC10 Comment: VISUAL INSPECTION OF GROUND WELDS INSPECT WORK TO QUERENT STEP QC5 9.0 Comment: INSPECT WORK TO CURRENT STEP POWDER COATING POWDER COATING 10.0 M105642 Comment: POWDER COATING Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 INSPECT POWDER COAT/CHEMICAL CONVERS QC3 11.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 PACKAGING 1 12.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:



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**Process Sheet** 

er: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPAD

Number: 38548

Part Number: D356411

.vumber:



Seq. #:

Machine Or Operation:

Description:

13.0

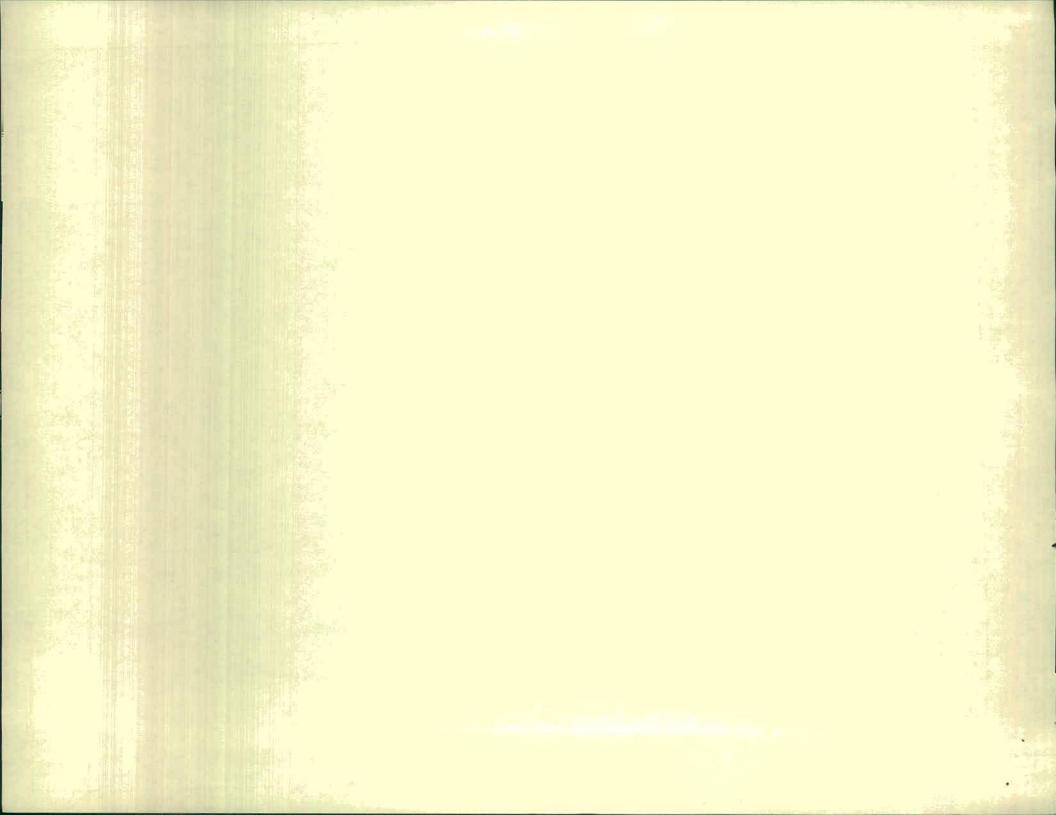
QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





ART AEROSPACE LTD	Work Order:	38548
Description: Wearshoe	Part Number:	D3564-11
Inspection Dwg: D3564 Rev: D		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.227	+/-0.010	3.236	*			
2.432	+/-0.010	2.438	*			
2.50	+/-0.030	2.50	*			
6.000	+/-0.010	6.000	*			
12.104	+/-0.010	13.164	×			
18.000	+/-0.010	18.60				
18.00	+/-0.030	18.00	int			
9.00	+/-0.030	9.00	×			
11.50	+/-0.030	11.50	×			
0.300 x 0.300	+/-0.010		*			
Ø0.188	+0.005/-0.001	.189	*			
R0.375	+/-0.010	315	*			
0.063	+/-0.010	#5.59/\$C	*			
F						

Measured by:	iB	Audited by:	5	Prototype Approval:	N/A
Date:	8-4-14	Date:	Deloylis	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/JLM	7.101.01.01
В	07.11.23	Dwg Rev updated	KJ/EC/DD	N

